

# **Sammy Super Screw™ Installation Procedure**

## **Vertical Installation Only**

### **INSTALLING SAMMYS™ MODEL DST & GST**

DST – Self drilling & tapping into steel up to 3/16” thickness

GST – Self Drilling & Tapping into wooden structural members for vertical installation only

### **VERTICAL INSTALLATION ONLY**

Install SAMMY #14 nut driver into a 3/8” or 1/2” portable drill. Insert DST or GST into appropriate nut driver. Position drill at right angle to structural member to be penetrated and begin installation. Push the face of the nut driver tight to the member. When the nut driver spins freely on the cap of the screw, stop drill and remove. DST or GST is now ready to receive 3/8” all thread rod.

(See Figures 1, 2, 3, & 4)

***Note: DST Suggested drill speed: 1000-1300 RPM***

### **NOTE**

SAMMY™ nut drivers have a unique spin off feature which provides a fast and safe installation each time. When the face of the driver comes in contact with the material you are installing into, continue drilling until nut driver spins free. Installation is then complete.

### **CAUTION! DO NOT OVER TORQUE**

***Eye protection should be worn at all times when installing this product!***

### **NOTE**

Warranty requires the use of SAMMY NUT DRIVE Model #14 for installing the SAMMY SUPER SCREW™. Use appropriate nut driver for proper installation.

MODEL#14 – 5/8 (Black)

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***Eye protection should be worn at all times when installing this product!***