



Goff's Enterprises, Inc.

Manufacturers of the Original Goff Curtain Walls
1228 Hickory Street • Pewaukee, Wisconsin 53072
Phone 800-234-0337 • 262-691-4998 • Fax 262-691-3255
Email sales@goffscw.com • Web www.goffscurtainwalls.com

Installation Instructions for Retro-Fit Wind Ties (Glue-On Type)

Recommended tools: Small portable table (Optional), masking tape, ruler,
Hammer drill w/ 1/4" concrete bit, Hammer

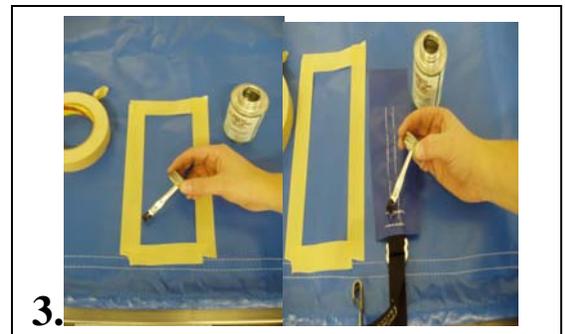
To attach wind tie to curtain:

1. Move small portable table to the curtain walls that are already hanging from its track. Grab lower edge of the curtain wall and place lower section on the horizontal surface of the table to begin wind tie installation.

2. Measure 13" up from the curtain bottom and make a small horizontal mark to denote the top of the retrofit wind tie's patch placement. Lay the retrofit wind tie patch on the curtain's bottom and mark the desired location by outlining the patch with masking tape.

3. Clean and thoroughly dry the area inside of the taped box then using the glue provided, brush a coat of glue on BOTH the curtain and the back of the wind tie's patch.

4. After glue flashes (Approximately 45 seconds) apply the two glued surfaces to one another and firmly press the wind tie's patch to the curtain's surface. Allow to dry for a few minutes and remove the guide tape from the curtain.



To attach D-ring to ground:

1. Position D-ring so it will line up with wind tie when curtain is in place.
2. Mark the two holes on the ground, making sure they line up with the holes on the D-ring.
3. Remove D-ring from position and drill two 1/4" holes as marked, making sure the holes are more than deep enough to accept concrete rivets (provided).
4. Put D-ring back into position and drop concrete rivets into holes, making sure that your holes are lined up well enough to allow rivets to enter fairly straight.
5. Before pounding directly on the expansion shaft of the concrete rivet, pound on the lip of the rivet to drive it all the way into the hole (it may help to rest a flat head screwdriver on the lip and tap it in). Seat both rivets.
6. Once rivets are seated into the D-ring, pound the shafts all the way in to set the rivets in the ground. Flip up D-ring and connect webbing strap.