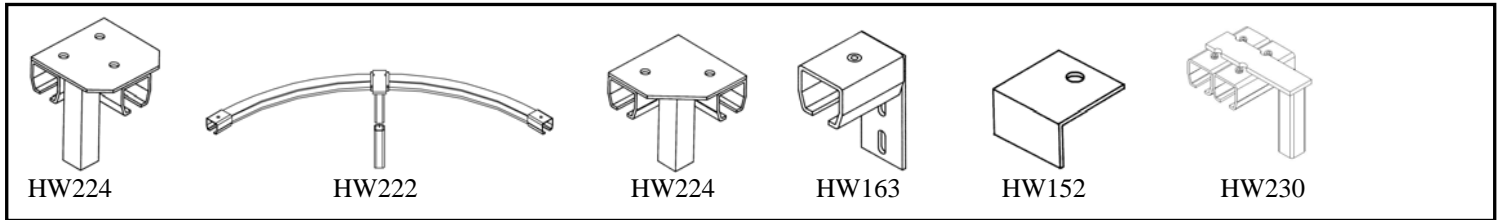
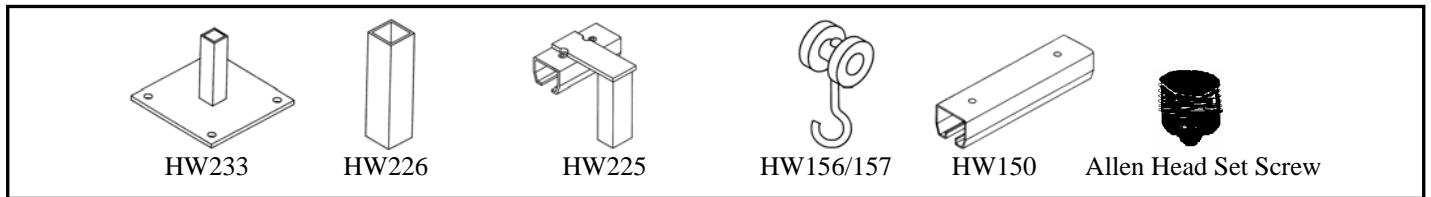


The Following Hardware Parts **MAY** be Needed for your Goff
Curtain Wall Floor Mount Hardware Installation:

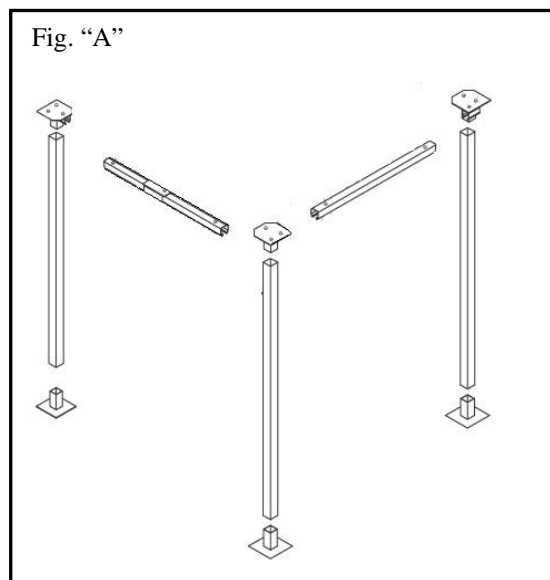


The Following Hardware Parts **WILL** be Needed for your
Goff Curtain Wall Floor Mount Hardware Installation:

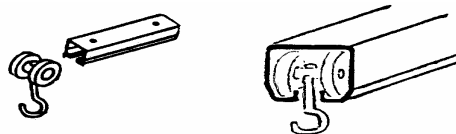


Instructions for the Assembly of Floor Hardware

1. Refer to "Custom Track Layout" drawing if available (Goff's representatives would provide this document if necessary). Unbundle track pieces and lay the appropriate track lengths (HW150) on the ground according to the "Custom Track Layout" document. Additionally, place floor mount baseplates (HW233), floor mount splicing clamps (HW225, HW224, HW222) and curves (HW255 if applicable), in the desired formation on the floor.
2. Starting from one end, set baseplate (HW233) at the appropriate place on the floor, set vertical column (HW226) over the square steel tube insert which is welded to the center of the baseplate. Slide splicing clamp (HW225) into the top of the column and slide track (HW150) through center of the splicing clamp and immediately repeat step 2 at the track's opposite end in order to balance framework on floor. (See fig. "A")



3. Once the first portion of the track structure is standing and is in its correct position, affix baseplates (HW233) to the floor's surface by marking the baseplate's 4 corner holes, drilling into the concrete with a 1/4" concrete drill and attaching the baseplates to the floor via the provided "Concrete Rivets;" this is done by pushing the concrete rivets through the holes at the top of the baseplates, into the hole drilled in the concrete and gently tapping the beveled washer of the concrete rivet down until the "mushroom" shaped washer is tight against the top of the baseplate. NOTE: IF YOU DO NOT TAP THE MUSHROOMED HEAD TIGHTLY AGAINST THE BASEPLATE PRIOR TO HITTING THE TOP PIN OF THE CONCRETE RIVET, THE RIVET WILL NOT HOLD THE BASEPLATE DOWN AND WILL BE EXTREMELY DIFFICULT TO GET OUT OF THE DRILLED HOLE!
4. Take the next track piece from the floor and using a ladder or scissors lift, insert the track (HW150) into the last splicing clamp, sliding the track into the clamp halfway until the hole in the splicing clamp (HW225) aligns with the hole at the end of the track;(HW150) then affix with allen head set screw provided. Slide a track splice connector over the opposite end of the track length (HW225), lining up the hole on the top of the track with the first hole on the top of the connector, Add the next column / baseplate combination and repeat the track splice support process following your track layout until you are done. (It is helpful when inserting track into splices and end mounts to lightly clamp a pair of vice grips onto the track about 4" from the end to be inserted. This narrows the track and allows easy insertion.)
5. Before attaching the last wall end mount or end stop, slip the roller hooks (Dia "G") into the track, making sure that the hooks are hanging out through the bottom of the track as shown.



Dia. "G"

6. You are now ready to hang your Goff's Curtain Wall. **Allow curtains to reach room temperature before unfolding them.** Be sure to have the LOGO face out, as this will insure that the Velcro sections will join correctly when combining two or more curtains. Slip rollerhooks (HW156/157) into grommet openings at top of curtain walls, making sure not to drag the curtain on the floor. As each hook is placed into a grommet opening, it is a good idea to crimp the hook partially shut with a pair of pliers to insure that the grommet stays on the hook.